

QMS 101 Introductory Statistics

Topic I: Introduction

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Summary

By the end of this topic, you should be able to:

- ▶ Define statistics
- ▶ Explain population & sample
- ▶ Identify variables
- ▶ Classify data types
- ▶ Apply statistics in real life

Meaning of Statistics

1. Statistics as Numbers

Examples:

- ▶ Inflation = 4%
- ▶ Profit = TZS 2 million
- ▶ Salary = TZS 800,000

These describe real-world situations

2. Statistics as a Subject

It involves:

- ▶ Collecting data
- ▶ Organizing data
- ▶ Analyzing data
- ▶ Interpreting results

Scenario:

A company surveys customers → analyzes responses → improves product

Real-Life Importance

Banking (Loan Decision)

A bank receives many loan applications.

It checks:

- ▶ Income
- ▶ Repayment history
- ▶ Expenses

Using this data, the bank decides **who should get a loan**

Business (Stock Decision)

A shop owner records daily sales.

He notices:

- ▶ High sales on weekends
- ▶ Low sales during weekdays

He uses this to decide **how much stock to order**

Government (Planning)

The government collects data on:

- ▶ Population
- ▶ Employment
- ▶ Income levels

Uses statistics to:

- ▶ Plan schools
- ▶ Build hospitals
- ▶ Create jobs

Education (Student Performance)

A lecturer analyzes students' marks.

Finds:

- ▶ Average performance
- ▶ Number of students failing

Uses this to **improve teaching methods**

Health (Disease Tracking)

Health officials record number of patients daily.

If cases increase:

- ▶ They issue warnings
- ▶ Provide treatment

Statistics helps **control disease spread**

One Simple Summary for Students

“Statistics helps us make better decisions using data in real life.”

Statistics is used in:

- ▶ Banking → deciding loan eligibility
- ▶ Business → tracking profit and sales
- ▶ Government → planning budgets & policies
- ▶ Education → evaluating student performance
- ▶ Health → tracking diseases

Key Idea

Raw Data → Information → Decision Making

Example:

Daily shop sales:

120,000; 150,000; 130,000

Average sales = better decision on stock

Branches of Statistics

1. Descriptive Statistics

Summarizes data

Uses:

- ▶ Tables
- ▶ Graphs
- ▶ Averages

Example:

A shop shows monthly sales using a bar chart

2. Inferential Statistics

Uses **sample data** to make conclusions about a population

Example:

Survey 100 students → estimate opinions of 5,000 students

Quick Check

Is it descriptive or inferential?

- ▶ Table of employee ages
- ▶ Predicting national inflation
- ▶ Class average marks
- ▶ Survey of customers

Discuss with your neighbor

Importance of Statistics

Statistics helps in:

- ▶ Forecasting future trends
- ▶ Market research
- ▶ Quality control
- ▶ Performance evaluation
- ▶ Decision making

Real-Life Scenarios

BAF (Finance)

→ Predict future profits using past data

BBAM (Management)

→ Decide how many workers are needed

BAEC (Economics)

→ Analyze inflation trends

BLIM (Library)

→ Track number of books borrowed

Limitations of Statistics

- ▶ Works with groups, not individuals
- ▶ Depends on data quality
- ▶ Can be misused
- ▶ Does not explain causes
- ▶ Human behavior is hard to measure

Scenario (Misleading Statistics)

A company surveys only 5 customers

Concludes: “All customers are unhappy”

Wrong conclusion

Sample too small → unreliable

Population

Entire group of interest

Examples:

- ▶ All students in a university
- ▶ All bank customers
- ▶ All households in a city

Sample

A subset of the population

Example:

- ▶ 100 students selected from 5,000

Census

Data collected from **everyone**

Example:

- ▶ National population census

Relationship

- ▶ Population → Whole group
- ▶ Sample → Part of group
- ▶ Census → Entire population studied

Scenario

University wants student feedback

Option 1 → Ask all students (Census)

Option 2 → Ask 200 students (Sample)

Which is cheaper? Faster?

Variables

A variable is anything we measure or observe

Examples (Real-Life)

- ▶ Age of students
- ▶ Monthly income
- ▶ Number of customers
- ▶ Daily sales
- ▶ Number of books borrowed

Types of Variables

Qualitative (Categorical)

- ▶ Describe categories
- ▶ Cannot calculate

Examples:

- ▶ Gender
- ▶ Religion
- ▶ Program (BAF, BAEC, BBAM)

Quantitative (Numerical)

- ▶ Represent numbers
- ▶ Can calculate

Examples:

- ▶ Income
- ▶ Age
- ▶ Sales

Quantitative Variables

Discrete Variables

- ▶ Countable
- ▶ Whole numbers only

Examples:

- ▶ Number of students
- ▶ Number of cars
- ▶ Number of books

Scenario

A shop sells 10, 12, 15 items

You cannot sell 10.5 items

Discrete variable

Continuous Variables

- ▶ Measurable
- ▶ Can take decimals

Examples:

- ▶ Height
- ▶ Weight
- ▶ Temperature
- ▶ Sales revenue

Scenario

A student weighs 60.5 kg

Value can be 60.55, 60.555

Continuous variable

